

TB-30ND WELD CLEANING FLUID

TIG Brush[®]



FOR STAINLESS STEEL

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name TB-30ND WELD CLEANING FLUID FOR STAINLESS STEEL (AU)

ENSITECH TB-30 • TB 30 Synonym(s)

1.2 Uses and uses advised against

TIG BRUSH WELD CLEANING SOLUTION FOR STAINLESS STEEL Use(s)

1.3 Details of the supplier of the product

Supplier name **ENSITECH PTY LTD (AU)**

1/144 Old Bathurst Rd, EMU PLAINS, NSW, 2750, AUSTRALIA **Address**

Telephone +61 2 4735 7700 Fax +61 2 4735 7744 Website www.tigbrush.com

1.4 Emergency telephone number(s)

+1 352-323-3500 **Emergency**

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

Serious Eye Damage / Eye Irritation: Category 1 GHS classification(s)

Skin Corrosion/Irritation: Category 3

2.2 Label elements

Signal word **DANGER**

Pictogram(s)



Hazard statement(s)

H316 Causes mild skin irritation. H318 Causes serious eye damage.

Prevention statement(s)

P103 Read label before use.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to

do. Continue rinsing

Immediately call a POISON CENTER or doctor/physician. P310 P332 + P313 If skin irritation occurs: Get medical advice/ attention.

Storage statement(s)

None allocated.

Disposal statement(s)

None allocated.

SDS Date: 05 Nov 2015 Page 1 of 6 Version No: 2.2



2.3 Other hazards

No information provided.

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder
CITRIC ACID	77-92-9	201-069-1	<30%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to

stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If

swallowed, do not induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Acute: Irritating to the eyes and skin. Delayed: No information available.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

ensitech* www.tigbrush.com SDS Date: 05 Nov 2015 Version No: 2.2

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas. This solution should not be used in a spraying application.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation systems.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction **Engineering controls**

ventilation is recommended.

PPE

Wear splash-proof goggles. Eye / Face

Wear nitrile or PVC or rubber gloves. Hands

Body When using large quantities or where heavy contamination is likely, wear coveralls.

Not required under normal conditions of use. Respiratory





9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance CLEAR GREEN LIQUID

Odour SWEET AND PLEASANT ODOUR

Flammability NON FLAMMABLE **NOT RELEVANT** Flash point **NOT AVAILABLE Boiling** point **NOT AVAILABLE Melting point NOT AVAILABLE Evaporation rate**

pН 1.6

Vapour density **NOT AVAILABLE** Specific gravity **NOT AVAILABLE** Solubility (water) **SOLUBLE NOT AVAILABLE** Vapour pressure **NOT RELEVANT** Upper explosion limit Lower explosion limit **NOT RELEVANT Partition coefficient NOT AVAILABLE NOT AVAILABLE Autoignition temperature NOT AVAILABLE Decomposition temperature NOT AVAILABLE Viscosity**

NOT AVAILABLE Explosive properties



SDS Date: 05 Nov 2015 Version No: 2.2

9.1 Information on basic physical and chemical properties

Oxidising properties NOT AVAILABLE
Odour threshold NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and alkalis (e.g. sodium hydroxide).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Information available for the product:

This product is expected to be of low toxicity. Based on available data, the classification criteria are not met.

Not classified as causing organ damage from repeated exposure. Adverse effects are generally associated

Information available for the ingredient(s):

Ingredient	Oral Toxicity	Dermal Toxicity	Inhalation Toxicity
	(LD50)	(LD50)	(LC50)
CITRIC ACID	3000 mg/kg (rat) > 2000 mg/kg (rat)		

Skin This product has the potential to cause irritation due to its acidic nature. Mildly irritating to the skin.

Eye This product has the potential to cause serious eye irritation due to its acidic nature. May be corrosive to

ocular tissue.

Sensitization Available data is not considered sufficient for classification as a skin or respiratory sensitizer.

MutagenicityNot classified as a mutagen.CarcinogenicityNot classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single Not classified as causing organ damage from single exposure. However, over exposure may result in

exposure irritation of the nose and throat, with coughing.

STOT – repeated Not classified as causing organ damage from

exposure with single exposure.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

If citric acid is released to water, it is expected to biodegrade rapidly.

12.3 Bioaccumulative potential

This product is not expected to bioaccumulate.



SDS Date: 05 Nov 2015 Version No: 2.2

Page 4 of 6

12.4 Mobility in soil

The product is soluble in water.

12.5 Other adverse effects

WATER: If citric acid is released to water, it is expected to biodegrade rapidly. May be toxic to fish at moderately high levels (120 ppm is fatal to daphnia; 894 ppm with pH 4 is fatal to goldfish) due to acidic nature. Fairly high biological oxygen demand (BOD) which may cause oxygen depletion in large spills. Citric acid occurs naturally in many plants.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Neutralise with lime, anion exchanger or similar. For small amounts, absorb with sand or similar and dispose

of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the

Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and

Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous

Substances [NOHSC: 1008(2004)].

Hazard codes Xi Irritant

Risk phrases R41 Risk of serious damage to eyes.

Safety phrases S24/25 Avoid contact with skin and eyes.

S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice

S37/39 Wear suitable gloves and eye/face protection.

Inventory listing(s) AUSTRALIA: AICS (Australian Inventory of Chemical Substances)

All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information

EXPOSURE STANDARDS - TIME WEIGHTED AVERAGES: Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: Strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

SDS Date: 05 Nov 2015 Page 5 of 6 Version No: 2.2



PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH American Conference of Governmental Industrial Hygienists

CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds

CNS Central Nervous System

EC No. EC No - European Community Number

EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous

Goods)

GHS Globally Harmonized System

GTEPG Group Text Emergency Procedure Guide IARC International Agency for Research on Cancer

LC50 Lethal Concentration, 50% / Median Lethal Concentration

LD50 Lethal Dose, 50% / Median Lethal Dose

mg/m³ Milligrams per Cubic Metre
OEL Occupational Exposure Limit

pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly

alkaline).

ppm Parts Per Million

STEL Short-Term Exposure Limit

STOT-RE Specific target organ toxicity (repeated exposure)
STOT-SE Specific target organ toxicity (single exposure)

SUSMP Standard for the Uniform Scheduling of Medicines and Poisons

SWA Safe Work Australia
TLV Threshold Limit Value
TWA Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies 5 Ventnor Ave, West Perth Western Australia 6005 Phone: +61 8 9322 1711 Fax: +61 8 9322 1794

Email: info@rmt.com.au Web: www.rmt.com.au.

[End of SDS]



SDS Date: 05 Nov 2015 Version No: 2.2

Page 6 of 6